



COGNE ACCIAI SPECIALI S.p.A

**EXTRA LEGA PRODOTTI LUNGI IN ACCIAIO INOSSIDABILE
ALLOY SURCHARGES FOR STAINLESS STEEL LONG PRODUCTS**

Extra energia inclusa/ Energy surcharge included:

- prodotti lavorati a caldo/hot worked products €/kg 0,05
- prodotti lavorati a freddo/cold finished products €/kg 0,06

VALIDITA' : Febbraio 2024
VALIDITY: February 2024

| CORRISPONDENZE | | | EURO/KG | | | |
|----------------------|--------------------|-------|----------|-----------------|----------|-----------------------------------|
| DESIGNAZIONE UNI | AISI | W.Nr. | BILLETTE | BARRE A CALDO | VERGELLA | BARRE A FREDDO E FILO TRAFILATO |
| | | | BILLETS | HOT ROLLED BARS | WIRE ROD | COLD FINISHED BARS AND DRAWN WIRE |
| X12C 13 | 410 | 4006 | 0,87 | 0,95 | 0,91 | 1,07 |
| X12C 13 | (410OG) | 4006 | 0,93 | 1,01 | 0,97 | 1,13 |
| X12CrS13 | 416 | 4005 | 0,98 | 1,06 | 1,02 | 1,20 |
| X20Cr13 | 420A | 4021 | 0,87 | 0,95 | 0,91 | 1,07 |
| X30Cr13 | 420B | 4028 | 0,87 | 0,95 | 0,91 | 1,07 |
| X29CrS13 | 420BF | 4029 | 0,98 | 1,06 | 1,02 | 1,20 |
| X46CrS13 | 420CF | 4035 | 0,98 | 1,06 | 1,02 | 1,20 |
| X46Cr13 | 420C | 4034 | 0,87 | 0,95 | 0,91 | 1,07 |
| X39CrMo17-1 | (420RM) | 4122 | 1,48 | 1,61 | 1,55 | 1,82 |
| X16CrNi 16 | 431 | 4057 | 1,22 | 1,32 | 1,27 | 1,49 |
| X90CrMoV18 | 440B | 4112 | 1,44 | 1,57 | 1,51 | 1,77 |
| X105CrMo17 | 440C | 4125 | 1,21 | 1,31 | 1,26 | 1,48 |
| X6CrTi12 | 409 | 4512 | 0,97 | 1,06 | 1,01 | 1,19 |
| X8Cr17 | 430 | 4016 | 0,98 | 1,06 | 1,02 | 1,20 |
| X10CrS 7 | 430F | 4104 | 1,12 | 1,22 | 1,17 | 1,38 |
| X3CrNb17 | 430NB | 4511 | 1,12 | 1,22 | 1,17 | 1,38 |
| X3CrTi17 | 430T | 4510 | 1,00 | 1,09 | 1,04 | 1,23 |
| X8CrMo17 | 434 / 430FMo | 4113 | 1,40 | 1,52 | 1,46 | 1,71 |
| X6CrMoS19-2 | | 4114 | 1,88 | 2,04 | 1,96 | 2,30 |
| X2CrNi18-11 | 304 L | 4306 | 2,41 | 2,63 | 2,52 | 2,96 |
| X5CrNi18-10 | 304 | 4301 | 2,15 | 2,34 | 2,25 | 2,64 |
| X10CrNi18-09 | 302 | 4310 | 2,06 | 2,24 | 2,15 | 2,53 |
| | 302Mo | | 2,18 | 2,37 | 2,27 | 2,67 |
| X10CrNiS18-09 | 303 | 4305 | 2,15 | 2,34 | 2,25 | 2,64 |
| X8CrNi18-12 | 305 | 4303 | 2,57 | 2,80 | 2,69 | 3,16 |
| X6CrNiTi18-10 | 321 | 4541 | 2,38 | 2,60 | 2,49 | 2,93 |
| X6CrNiNb18-11 | 347 | 4550 | 2,59 | 2,82 | 2,70 | 3,17 |
| X5CrNiNb19-9 | | 4551 | 3,01 | 3,28 | 3,15 | 3,70 |
| | 350 (XM-19) | | 3,71 | 4,04 | 3,88 | 4,55 |
| X1CrNiMoCuN20-18-7 | 354 (F44) | 4547 | 6,14 | 6,69 | 6,42 | 7,53 |
| X3CrNiCu19-9-2 | 304RH | 4560 | 2,26 | 2,46 | 2,36 | 2,77 |
| X3CrNiCu18-9-4 | 304K | 4567 | 2,41 | 2,62 | 2,51 | 2,95 |
| X6CrNiCuS18-9-2 | 303K | 4570 | 2,24 | 2,44 | 2,34 | 2,75 |
| X5CrNiMo17-12 | 316 | 4401 | 3,48 | 3,80 | 3,64 | 4,27 |
| X2CrNiMo17-12 | 316L | 4404 | 3,48 | 3,80 | 3,64 | 4,27 |
| X6CrNiMoTi1712-2 | 316Ti | 4571 | 3,51 | 3,82 | 3,66 | 4,30 |
| X5CrNiMoNb19-12 | 318Z | 4576 | 4,35 | 4,74 | 4,54 | 5,33 |
| X3CrNiCuMo17-11-3-2 | 316K | 4578 | 3,64 | 3,96 | 3,80 | 4,46 |
| X2CrNiMoCuS17-10-2 | 316LK | 4598 | 3,63 | 3,96 | 3,79 | 4,45 |
| X2CrNiMo19- 12 | 316LSi | 4430 | 4,17 | 4,54 | 4,35 | 5,11 |
| | E316LF | | 4,50 | 4,90 | 4,70 | 5,52 |
| X2 CrNiMo17-13 | 316LM | 4435 | 3,92 | 4,27 | 4,10 | 4,81 |
| X5 CrNiMo17-13 | 316M | 4436 | 3,79 | 4,13 | 3,96 | 4,65 |
| X2CrNiMo18-15-3 | | 4441 | 4,10 | 4,47 | 4,29 | 5,04 |
| X1CrNi19-9 | 308LSi | 4316 | 2,97 | 3,23 | 3,10 | 3,64 |
| | E308LF | | 3,21 | 3,50 | 3,35 | 3,94 |
| | 307 | | 2,56 | 2,79 | 2,68 | 3,14 |
| X8CrMnCuNB17-8-3 | 204Cu | 4597 | 1,58 | 1,72 | 1,65 | 1,94 |
| X10CrNi30-8 | E312 | 4337 | 3,35 | 3,65 | 3,50 | 4,11 |
| X2CrNiMo18-16 | 317L | 4438 | 4,91 | 5,35 | 5,13 | 6,03 |
| X12CrNi23-13 | 309 | 4833 | 3,42 | 3,72 | 3,57 | 4,19 |
| X2CrNi24-12 | 309S | 4332 | 3,44 | 3,75 | 3,60 | 4,22 |
| X15CrNiSi20-12 | | 4828 | 2,77 | 3,02 | 2,90 | 3,40 |
| X12CrNi22-12 | | 4829 | 3,11 | 3,39 | 3,25 | 3,82 |
| X12CrNi25-20 | 310 | 4845 | 3,79 | 4,14 | 3,96 | 4,66 |
| X12CrNi25-20 | 310S | 4842 | 4,48 | 4,88 | 4,68 | 5,50 |
| X15CrNiSi25-20 | 314 | 4841 | 3,80 | 4,14 | 3,97 | 4,66 |
| X2CrNiN23-4 | 324 | 4362 | 1,84 | 2,00 | 1,92 | 2,25 |
| X3CrNiMoN27-5-2 | 329 | 4460 | 2,56 | 2,79 | 2,68 | 3,15 |
| X2CrNiMoN22-5-3 | 329A (F51) | 4462 | 3,16 | 3,44 | 3,30 | 3,88 |
| | E329 (salid. 2209) | | 4,13 | 4,50 | 4,32 | 5,07 |
| X1NiCrMoCu25 20 5 | 904L | 4539 | 6,25 | 6,81 | 6,53 | 7,67 |
| X3CrNiMo13-4 | S 41500 (F6NM) | 4313 | 1,64 | 1,79 | 1,71 | 2,01 |
| X4CrNiMo16-5-1 | (415M) | 4418 | 2,14 | 2,33 | 2,23 | 2,62 |
| X5CrNiCuNb16-5 | 630 | 4542 | 1,85 | 2,02 | 1,94 | 2,27 |
| X2CrNiMoCuWN25-7-4 | S 32760 (F55) | 4501 | 3,69 | 4,02 | 3,86 | 4,53 |
| X6NiCrTiMoVB25- 15-2 | 660 | 4980 | 5,34 | 5,82 | 5,58 | 6,56 |
| X12NiCrSi35-16 | 330 | 4864 | 5,55 | 6,05 | 5,80 | 6,81 |
| | H13 Mod. | | 2,31 | 2,51 | 2,41 | 2,83 |

N.B.: le corrispondenze non evidenziate in tabella devono essere concordate direttamente con i produttori.