



COGNE ACCIAI SPECIALI S.p.A

**EXTRA LEGA PRODOTTI LUNGI IN ACCIAIO INOSSIDABILE  
ALLOY SURCHARGES FOR STAINLESS STEEL LONG PRODUCTS**

Extra energia inclusa/ Energy surcharge included:

- prodotti lavorati a caldo/hot worked products €/kg 0,03  
- prodotti lavorati a freddo/cold finished products €/kg 0,04

**VALIDITA' : Luglio 2023**

VALIDITY: July 2023

CORRISPONDENZE			EURO/KG			
DESIGNAZIONE UNI	AISI	W.Nr.	BILLETTE	BARRE A CALDO	VERGELLA	BARRE A FREDDO E FILO TRAFILATO
			BILLETS	HOT ROLLED BARS	WIRE ROD	COLD FINISHED BARS AND DRAWN WIRE
X12C 13	410	4006	0,92	1,00	0,96	1,14
X12C 13	(410OG)	4006	1,00	1,09	1,04	1,23
X12CrS13	416	4005	1,04	1,13	1,08	1,28
X20Cr13	420A	4021	0,92	1,00	0,96	1,14
X30Cr13	420B	4028	0,92	1,00	0,96	1,14
X29CrS13	420BF	4029	1,04	1,13	1,08	1,28
X46CrS13	420CF	4035	1,04	1,13	1,08	1,28
X46Cr13	420C	4034	0,92	1,00	0,96	1,14
X39CrMo17-1	(420RM)	4122	1,62	1,77	1,70	2,00
X16CrNi 16	431	4057	1,40	1,53	1,47	1,73
X90CrMoV18	440B	4112	1,57	1,71	1,64	1,94
X105CrMo17	440C	4125	1,31	1,42	1,37	1,61
X6CrTi12	409	4512	1,03	1,13	1,08	1,27
X8Cr17	430	4016	1,06	1,15	1,11	1,30
X10CrS 7	430F	4104	1,22	1,32	1,27	1,50
X3CrNb17	430NB	4511	1,22	1,33	1,27	1,50
X3CrTi17	430T	4510	1,10	1,20	1,15	1,36
X8CrMo17	434 / 430FMo	4113	1,52	1,66	1,59	1,87
X6CrMoS19-2		4114	2,07	2,26	2,16	2,54
X2CrNi18-11	304 L	4306	3,10	3,38	3,24	3,81
X5CrNi18-10	304	4301	2,73	2,98	2,85	3,35
X10CrNi18-09	302	4310	2,60	2,84	2,72	3,20
	302Mo		2,73	2,97	2,85	3,35
X10CrNiS18-09	303	4305	2,73	2,98	2,85	3,35
X8CrNi18-12	305	4303	3,33	3,63	3,48	4,09
X6CrNiTi18-10	321	4541	3,07	3,35	3,21	3,77
X6CrNiNb18-11	347	4550	3,27	3,57	3,42	4,02
X5CrNiNb19-9		4551	3,53	3,84	3,69	4,33
	350 (XM-19)		4,63	5,05	4,84	5,69
X1CrNiMoCuN20-18-7	354 (F44)	4547	7,51	8,19	7,85	9,22
X3CrNiCu19-9-2	304RH	4560	2,84	3,10	2,97	3,49
X3CrNiCu18-9-4	304K	4567	3,01	3,28	3,15	3,70
X6CrNiCuS18-9-2	303K	4570	2,82	3,07	2,94	3,46
X5CrNiMo17-12	316	4401	4,33	4,72	4,52	5,31
X2CrNiMo17-12	316L	4404	4,33	4,72	4,52	5,31
X6CrNiMoTi1712-2	316Ti	4571	4,37	4,76	4,57	5,37
X5CrNiMoNb19-12	318Z	4576	5,12	5,58	5,35	6,29
X3CrNiCuMo17-11-3-2	316K	4578	4,47	4,87	4,67	5,48
X2CrNiMoCuS17-10-2	316LK	4598	4,50	4,91	4,70	5,53
X2CrNiMo19- 12	316LSi	4430	4,90	5,35	5,12	6,02
	E316LF		5,32	5,80	5,56	6,53
X2 CrNiMo17-13	316LM	4435	4,88	5,32	5,10	5,99
X5 CrNiMo17-13	316M	4436	4,70	5,12	4,91	5,77
X2CrNiMo18-15-3		4441	5,14	5,60	5,37	6,31
X1CrNi19-9	308LSi	4316	3,52	3,84	3,68	4,32
	E308LF		3,84	4,18	4,01	4,71
	307		2,99	3,26	3,13	3,67
X8CrMnCuNB17-8-3	204Cu	4597	1,80	1,96	1,88	2,21
X10CrNi30-8	E312	4337	3,83	4,17	4,00	4,70
X2CrNiMo18-16	317L	4438	5,87	6,41	6,14	7,21
X12CrNi23-13	309	4833	4,11	4,48	4,30	5,05
X2CrNi24-12	309S	4332	4,15	4,53	4,34	5,10
X15CrNiSi20-12		4828	3,56	3,88	3,72	4,38
X12CrNi22-12		4829	3,70	4,03	3,87	4,54
X12CrNi25-20	310	4845	5,06	5,51	5,29	6,21
X12CrNi25-20	310S	4842	5,57	6,08	5,83	6,84
X15CrNiSi25-20	314	4841	5,06	5,52	5,29	6,22
X2CrNiN23-4	324	4362	2,21	2,41	2,31	2,72
X3CrNiMoN27-5-2	329	4460	3,07	3,35	3,21	3,78
X2CrNiMoN22-5-3	329A (F51)	4462	3,71	4,05	3,88	4,56
	E329 (said. 2209)		4,69	5,12	4,91	5,77
X1NiCrMoCu25 20 5	904L	4539	7,92	8,64	8,28	9,72
X3CrNiMo13-4	S 41500 (F6NM)	4313	1,95	2,13	2,04	2,40
X4CrNiMo16-5-1	(415M)	4418	2,58	2,81	2,70	3,17
X5CrNiCuNb16-5	630	4542	2,18	2,38	2,28	2,68
X2CrNiMoCuWN25-7-4	S 32760 (F55)	4501	4,36	4,76	4,56	5,36
X6NiCrTiMoVB25- 15-2	660	4980	7,05	7,69	7,37	8,66
X12NiCrSi35-16	330	4864	7,57	8,26	7,92	9,30
	H13 Mod.		2,51	2,73	2,62	3,08

N.B.: le corrispondenze non evidenziate in tabella devono essere concordate direttamente con i produttori.